



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PB67-43001-59
Job Sheet 173180



Part No: PB67-43001-59

Job Qty: 4 ea

Part Name: Adjustable Attachment Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-18 new issue DD verified by:ec IPP Rev:B 08-11-21 Qty for BSP43 revised per W/O 43054 KJ Verified by: eC IPP RevC 10.09.29 per revC dwg EC verified by:DD IPP REV:D 16.11.22 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/13/18		0.00	0.00	Start Up Large Fab-7		CPL
100	Large Fab	4 pcs	4/14/18		0.00	11.43	Large Fab 2		CPL
110	QC	4 pcs	4/14/18		0.00	0.00	QC9		EZ DAS
120	QC	4 pcs	4/14/18		0.00	0.00	QC5		38
140	Powdercoat	4 pcs	4/14/18		0.00	0.43	Powdercoat5		BR18-4-18
150	QC	4 pcs	4/14/18		0.00	0.00	QC3		CPL
160	Small Fab	4 pcs	4/16/18		0.00	4.55	Small Fab-2		TE
170	QC	4 pcs	4/16/18		0.00	0.00	QC5		CPL
180	Packaging	4 pcs	4/16/18		0.00	0.00	Packaging3-1		CPL
190	QC21-SA	4 Ea	4/16/18		0.00	0.00	QC21		DAS

M 138014 START: 12:50 OUT: 1:30 FINISH: 3:00

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-105	Plug	4 Ea (1 ea)	90-Start up Operation	F139144-2 → 2 F161065 → 2
PB67-43001-113	Square Tube	4 Ea (1 ea)	90-Start up Operation	F153616-2 → 2x F16107 2 → 2
PB67-43001-115	Tube End Plate	4 Ea (1 ea)	90-Start up Operation	F161067 → 4
PB67-43001-117	Hook Plate	4 Ea (1 ea)	90-Start up Operation	F161069 → 4
PB67-43001-119	End Cap Clevis	4 Ea (1 ea)	90-Start up Operation	5060453
PB67-43001-271	Doubler	4 Ea (1 ea)	90-Start up Operation	F139153-2 → 1 F161070 → 3
30345T21	Lanyard	8 Ea (2 ea)	160-Small Fab	Im 135998-78
BSP43	Rivet	16 Ea (4 ea)	160-Small Fab	Im 137459-4
MS17984-C413	Quick Release Pin	8 pcs (2 ea)	160-Small Fab	5041163x2
MS21042L3	Nut	8 Ea (2 ea)	160-Small Fab	5038764
MS27039-1-23	Screw	8 Ea (2 ea)	160-Small Fab	5038764
NAS1148DN616J	Washer	16 Ea (4 ea)	160-Small Fab	Im 135093
NAS1149F0332P	Washer	16 Ea (4 ea)	160-Small Fab	Im 127146x14
PB67-43001-121	Square Sleeve	4 Ea (1 ea)	160-Small Fab	5057525
PB67-43001-267	Pad Attachment Assembly	4 Ea (1 ea)	160-Small Fab	F161059
PB67-43001-275	Doubler	4 Ea (1 ea)	160-Small Fab	F156062

F161071 → 3

202513

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-105	4	6	0
	PB67-43001-113	4	5	0
	PB67-43001-115	4	5	0
	PB67-43001-117	4	5	0
	PB67-43001-119	4	0	0
	PB67-43001-271	4	7	0
160-Small Fab	30345T21	8	15	0
	BSP43	16	225	0
	MS17984-C413	8	49	0
	MS21042L3	8	3,408	0
	MS27039-1-23	8	42	0
	NAS1149DN616J	16	136	0
	NAS1149F0332P	16	3,515	0
	PB67-43001-121	4	5	0
	PB67-43001-267	4	8	0
	PB67-43001-275	4	7	0
Part Specifications				
Specifications could not be found.				

Plex 2/26/18 3:28 PM Dart.Gagnon.Michelle



Container No: S060976



Part: PB67-43001-59

Job No: 173180

Serial No/Batch: S060976

Revision:

Inspector:

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